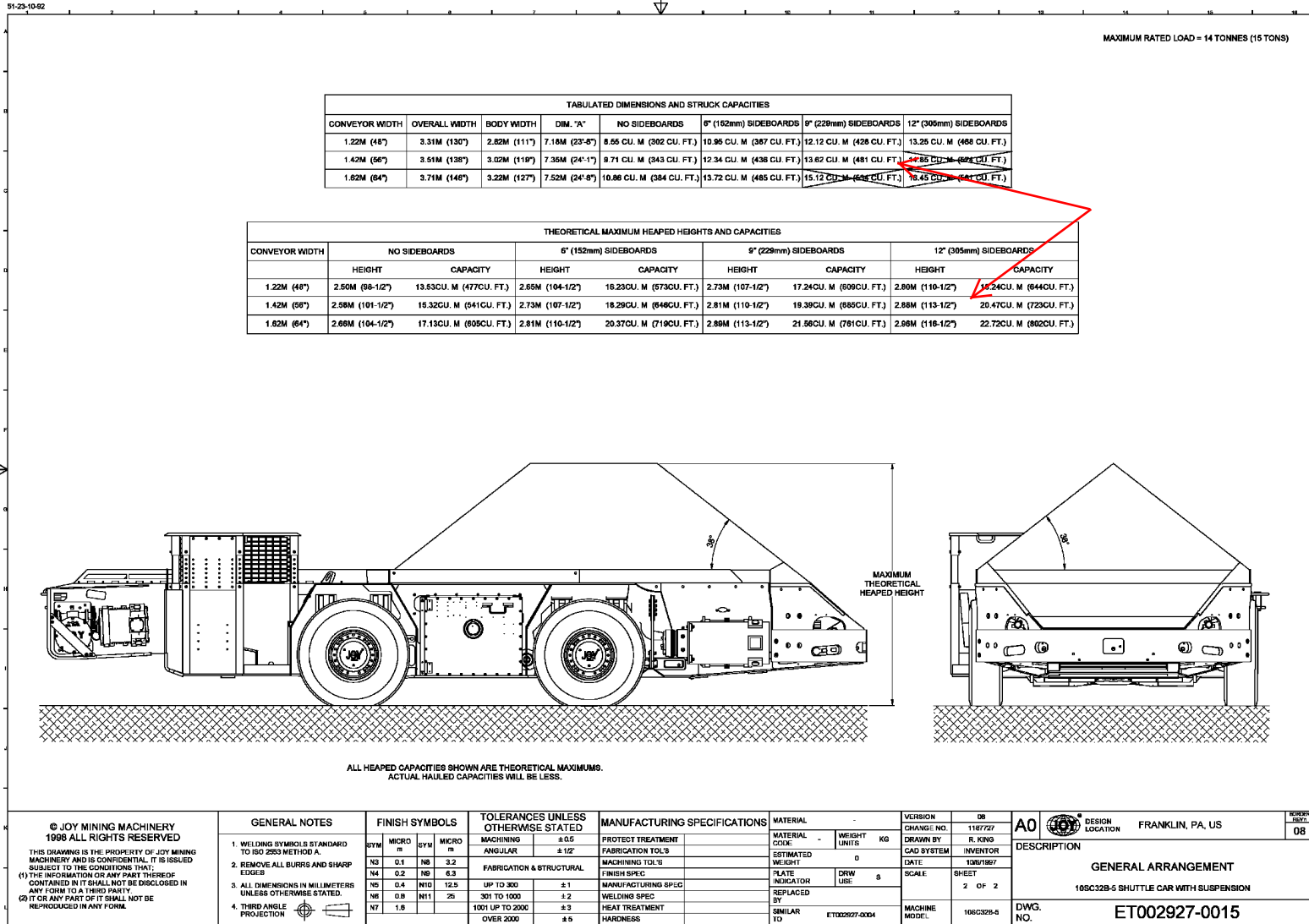


ARRANGEMENT, GENERAL MACHINE



<p>© JOY MINING MACHINERY 1998 ALL RIGHTS RESERVED</p> <p>THIS DRAWING IS THE PROPERTY OF JOY MINING MACHINERY AND IS CONFIDENTIAL. IT IS ISSUED SUBJECT TO THE CONDITIONS THAT: (1) THE INFORMATION OR ANY PART THEREOF CONTAINED IN IT SHALL NOT BE DISCLOSED IN ANY FORM TO A THIRD PARTY. (2) IT OR ANY PART OF IT SHALL NOT BE REPRODUCED IN ANY FORM.</p>	<p>GENERAL NOTES</p> <ol style="list-style-type: none"> WELDING SYMBOLS STANDARD TO ISO 2553 METHOD A. REMOVE ALL BURRS AND SHARP EDGES ALL DIMENSIONS IN MILLIMETERS UNLESS OTHERWISE STATED. THIRD ANGLE PROJECTION 	<p>FINISH SYMBOLS</p> <table border="1" style="font-size: small;"> <tr> <th>SYM</th> <th>MICRO</th> <th>SYM</th> <th>MICRO</th> </tr> <tr> <td>N3</td> <td>0.1</td> <td>N5</td> <td>3.2</td> </tr> <tr> <td>N4</td> <td>0.2</td> <td>N6</td> <td>6.3</td> </tr> <tr> <td>N6</td> <td>0.4</td> <td>N10</td> <td>12.5</td> </tr> <tr> <td>N8</td> <td>0.8</td> <td>N11</td> <td>28</td> </tr> <tr> <td>N7</td> <td>1.6</td> <td></td> <td></td> </tr> </table>	SYM	MICRO	SYM	MICRO	N3	0.1	N5	3.2	N4	0.2	N6	6.3	N6	0.4	N10	12.5	N8	0.8	N11	28	N7	1.6			<p>TOLERANCES UNLESS OTHERWISE STATED</p> <table border="1" style="font-size: small;"> <tr> <td>MACHINING</td> <td>±0.5</td> </tr> <tr> <td>ANGULAR</td> <td>±1/2°</td> </tr> <tr> <td>FABRICATION & STRUCTURAL</td> <td></td> </tr> <tr> <td>UP TO 200</td> <td>±1</td> </tr> <tr> <td>201 TO 1000</td> <td>±2</td> </tr> <tr> <td>1001 UP TO 2000</td> <td>±3</td> </tr> <tr> <td>OVER 2000</td> <td>±5</td> </tr> </table>	MACHINING	±0.5	ANGULAR	±1/2°	FABRICATION & STRUCTURAL		UP TO 200	±1	201 TO 1000	±2	1001 UP TO 2000	±3	OVER 2000	±5	<p>MANUFACTURING SPECIFICATIONS</p> <table border="1" style="font-size: small;"> <tr> <td>PROTECT TREATMENT</td> <td></td> </tr> <tr> <td>FABRICATION TOL'S</td> <td></td> </tr> <tr> <td>MACHINING TOL'S</td> <td></td> </tr> <tr> <td>FINISH SPEC</td> <td></td> </tr> <tr> <td>MANUFACTURING SPEC</td> <td></td> </tr> <tr> <td>WELDING SPEC</td> <td></td> </tr> <tr> <td>HEAT TREATMENT</td> <td></td> </tr> <tr> <td>HARDNESS</td> <td></td> </tr> </table>	PROTECT TREATMENT		FABRICATION TOL'S		MACHINING TOL'S		FINISH SPEC		MANUFACTURING SPEC		WELDING SPEC		HEAT TREATMENT		HARDNESS		<p>MATERIAL</p> <table border="1" style="font-size: small;"> <tr> <td>MATERIAL</td> <td>WEIGHT</td> <td>KG</td> </tr> <tr> <td>DRW</td> <td>UNITS</td> <td></td> </tr> <tr> <td>ESTIMATED WEIGHT</td> <td>0</td> <td></td> </tr> <tr> <td>PLATE</td> <td>DRW</td> <td>8</td> </tr> <tr> <td>INDICATOR</td> <td>USE</td> <td></td> </tr> <tr> <td>REPLACED BY</td> <td></td> <td></td> </tr> <tr> <td>SIMILAR TO</td> <td>ET002927-0004</td> <td></td> </tr> </table>	MATERIAL	WEIGHT	KG	DRW	UNITS		ESTIMATED WEIGHT	0		PLATE	DRW	8	INDICATOR	USE		REPLACED BY			SIMILAR TO	ET002927-0004		<p>VERSION</p> <table border="1" style="font-size: small;"> <tr> <td>CHANGE NO.</td> <td>11/2/22</td> </tr> <tr> <td>DRAWN BY</td> <td>R. KING</td> </tr> <tr> <td>DATE</td> <td>10/6/1967</td> </tr> <tr> <td>SCALE</td> <td>SHEET</td> </tr> <tr> <td></td> <td>2 OF 2</td> </tr> </table>	CHANGE NO.	11/2/22	DRAWN BY	R. KING	DATE	10/6/1967	SCALE	SHEET		2 OF 2	<p>AO DESIGN LOCATION: FRANKLIN, PA, US</p> <p>REPORT NO: 08</p> <p>DESCRIPTION</p> <p>GENERAL ARRANGEMENT</p> <p>10SC32B-5 SHUTTLE CAR WITH SUSPENSION</p> <p>DWG. NO. ET002927-0015</p>
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